



## Door Window and Window Gasket Installation Instructions

Read all instructions and study the installation diagram before proceeding. Call the factory at 800-208-9274 with any questions.

### Materials Required:

- Window
- Window Gasket
- Silicone Sealant (100% Silicone, Clear) & Applicator Gun, and Lubricant (e.g., dish soap)

### Instructions:

In general, you will perform the following steps:

- Remove the old window and gasket.
- Clean any residue from around the edges of the window opening in the door.
- Apply bead of silicone to inside & outside edge of window opening in the door.
- Install the gasket in the opening.
- Position window glass inside gasket.
- "Zipper" the gasket closed.

### Specific Instructions:

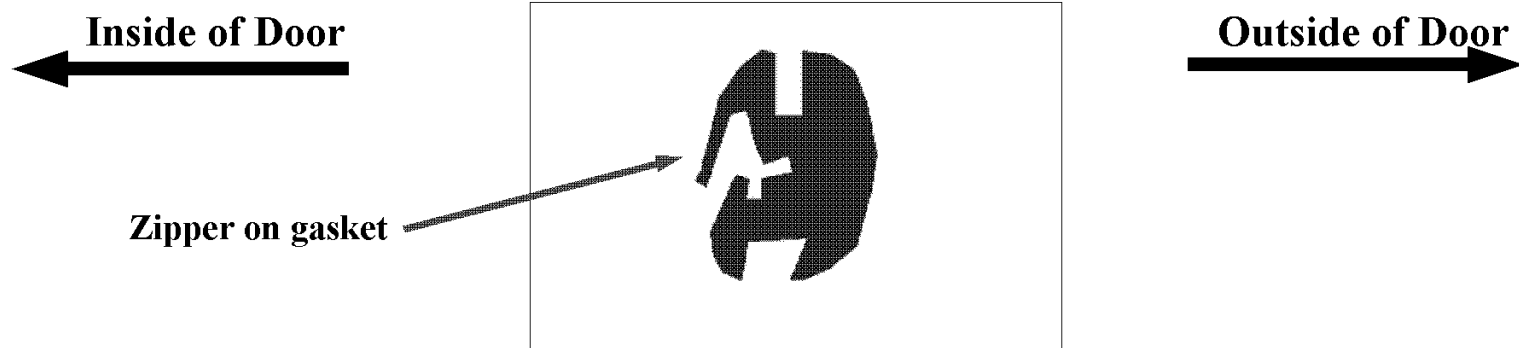
1. Note position of ends of old gasket. Gasket should be joined at the center of the top edge of window opening in door.
2. Remove old gasket and window.
  - "Un-zip" gasket.
  - Remove glass from gasket.
  - Remove old gasket.
3. Clean edge of door opening.
4. Apply bead of silicone to inside & outside edge of window opening in the door.
5. Install new gasket beginning with one end at center of top edge of window opening.
6. Push gasket as far as it will go onto edge of window opening. Do not stretch the gasket.
7. Continue installing gasket in counter-clockwise direction.
8. When installing gasket into corners of window opening, make certain that gasket is pushed into the corner as far as possible.
9. When you have installed the gasket all the way around the window opening, the gasket ends should meet at the center of the top of the window opening.
  - If there is a gap or excess gasket between the ends of the gasket, adjusted positioning of gasket until a tight fit between the ends is achieved.
  - Apply a bead of silicone where gasket ends meet.
10. Clean (wipe) excess silicone from door & gasket.
11. Position window glass in gasket.
12. "Zip" gasket closed. To "zip" gasket closed, apply a lubricant (e.g., dish soap) to zipper edges.
  - Begin to "zip" gasket at one end and continue around window edge to other end of gasket.
  - This requires a certain amount of "finger pressure". The use of a small, rounded, blunt object to open the zipper edge just prior to pressing the zipper closed may be helpful.
13. Clean (wipe) excess silicone from window, door, & gasket. Allow silicone to cure for 24 hours before using machine.



## Front Door Window and Window Gasket Installation Instructions

---

View of end of Gasket -  
"Un-Zipped"



View of end of Gasket -  
"Zipped"

Apply bead of silicone to  
outside & inside edge of door  
before fitting gasket.

